



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3414-041
Job Sheet 172823



Part No: D3414-041

Job Qty: 16 ea

Part Name: Lug



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/22/18

Job Tracking No:

Due Date: 3/12/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV C IPP A 05.09.13 New issue KJ/JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	16 Ea		3/10/18	0.00	0.00	Start Up Waterjet		SC 18/12/23
100	Waterjet	16 pcs		3/10/18	0.00	1.21	Waterjet1		SC 18/12/23
120	QC	16 pcs		3/10/18	0.00	0.00	QC8		38
130	Brake NC	16 pcs		3/10/18	0.05	0.90	Brake NC 1		9-89
140	Large Fab	16 pcs		3/10/18	0.00	4.91	Large Fab 1		DYC 18/12/23
150	QC	16 pcs		3/10/18	0.00	0.00	QC9		18-3-13
160	QC	16 pcs		3/10/18	0.00	0.00	QC5		18-3-13
170	Powdercoat	16 pcs		3/12/18	0.00	0.34	Powdercoat1		BL 18-3-15
180	QC	16 pcs		3/12/18	0.00	0.00	QC3		11
190	Packaging	16 pcs		3/12/18	0.00	0.00	Packaging3-1	27531	MAR 19 2018
200	QC21-SA	16 Ea		3/12/18	0.00	0.00	QC21		21

M138768 START: 2:10

OUT: 4:00 FINISH: 2:40

MAR 19 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S12GA	304/316 0.100" Sheet	2.4800 sf (.155 ea)	90-Start up Operation	
D3414-3	Lug	16 Ea (1 ea)	140-Large Fab	

FM138485 2.5

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S12GA	2	32	0
140-Large Fab	D3414-3	16	48	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Lug Bracket	0.313inches + 0.006 - 0.001	0.319 0.312	0.313	
2	Lug Bracket	1.190inches ± 0.030	1.220 1.160	1.197	
3	Lug Bracket	1.000inches ± 0.030	1.030 0.970	1.004	
4	Lug Bracket	3.380inches ± 0.030	3.410 3.350	3.369	
5	Lug Bracket	5.350inches ± 0.010	5.360	5.355	

DQA: _____ Date: _____

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QA Closed: _____ Date: _____

Work Order update only ☐

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			5.340	
6	Lug Bracket	6.230inches $\pm$ 0.030	6.260 6.200	6,221
7	Lug Bracket	2.500inches $\pm$ 0.010	2.510 2.490	2,507
8	Lug Bracket	0.370inches $\pm$ 0.030	0.400 0.340	0,370
9	Lug Bracket	0.100inches $\pm$ 0.010	0.110 0.090	0,101

Plex 2/22/18 6:18 AM Dart.lajeunesse.marie

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